



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5623-042
Job Sheet 196582



Part No: D5623-042

Job Qty: 4 pcs

Part Name: 429 - FWD Wearplate - OEM Replacement - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/17/19

Job Tracking No:

Due Date: 7/19/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D5623 REV.B IPP REV A 18.05.22 NEW ISSUE RQ VERIFIED BY DD IPP REV:B 18.11.26 AS PER
DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	4 pcs		7/19/19	0.17	0.50	Waterjet - Flow		06/19/10/29
120	QC 2	4 pcs		7/19/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		06/19/10/29
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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CANADA
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Email: sales@dartaero.com
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Container No: S227841



Part: D5623-042

Job No: 196582

Serial No/Batch: S227841

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/11/19

Plex 6/17/19 9:00 AM Dart.lajeunesse.marie

130 QC 8	4 pcs	7/19/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Small Fab - Brake NC - B4B	4 pcs	7/19/19	0.25 0.03	Small Fab - Brake - 1 - B4B	DAS NOV 17 2019 30 9-89
				Small Fab - Brake - 2 - B4B	
				Small Fab - Brake - 3 - B4B	
150 QC 5	4 pcs	7/19/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
160 Large Fab - Welded Assy-2-B4B	4 pcs	7/19/19	0.00 1.00	Large Fab - 1 - B4B	
				Large Fab - 10 - B4B	
				Large Fab - 2 - B4B	
				Large Fab - 3 - B4B	
				Large Fab - 4 - B4B	
				Large Fab - 5 - B4B	
				Large Fab - 6 - B4B	

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					Large Fab - 7 - B4B	
					Large Fab - 8 - B4B	
					Large Fab - 9 - B4B	
					Large Fab - 11 - B4B (Various)	
170 QC 9	4 pcs	7/19/19	0.00 0.00		QC 9 - 10	
					QC 9 - 18	
					QC 9 - 24	
					QC 9 - 43	
					QC 9 - 50	
					QC 9 - 9	
180 QC 5	4 pcs	7/19/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
190 Handfinish - 4-1-Assembly-B4B	4 pcs	7/19/19	0.00 0.11		Handfinish - 4 - 1 - B4B	
					Handfinish - 4 - 10 - B4B	
					Handfinish - 4 - 11 - B4B	
					Handfinish - 4 - 12 - B4B	
					Handfinish - 4 - 13 - B4B	
					Handfinish - 4 - 14 - B4B	
					Handfinish - 4 - 15 - B4B	
					Handfinish - 4 - 2 - B4B	
					Handfinish - 4 - 3 - B4B	
					Handfinish - 4 - 4 - B4B	
					Handfinish - 4 - 5 - B4B	
					Handfinish - 4 - 6 - B4B	
					Handfinish - 4 - 7 - B4B	
					Handfinish - 4 - 8 - B4B	
					Handfinish - 4 - 9 - B4B	
200 QC 3	4 pcs	7/19/19	0.00 0.00		QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
			</			

				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
210 Packaging 3-1 - Stock - B4B	4 ✓ pcs	7/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	ST613
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	4 pcs	7/19/19	0.00 0.00	QC 21 - SA - 21 ✓	ST613
				QC 21 - SA - 70	21
				QC 21 - SA - 53	NOV 14 2019

Oscar

NOV 14 2019

Part Op 110 - 1-Cut D5623-1F as per Dwg D5623 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

140 - Form as per dwg

150 - QC5- Inspect part completeness to step on W/O

160 - (Weld per dwg A/R S.S. rod Batch: M138924 -Weld as per dwg. -Index clamp as per dwg note 11

170 - QC9- Inspect visual per QSI004- Fusion Welds

180 - QC5- Inspect part completeness to step on W/O

190 - Assemble as per dwg - APPLY TEXTURED COATING ON CONCAVE SURFACE ****AS PER NOTE 2,3 AND 4****

ON DWG AND QSI BATCH: S227557 ***INDICATE FWD DIRECTION AS SHOWN PER NOTE 12 USING

WHITE PAINT MARKER***

200 - QC3- Inspect Part Finish

210 - Identify as per dwg & Stock Location: _____ LOCATION : FP001

220 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	4.9160 sf (1.229 ea)	110-Waterjet - Flow - 1	S200442 518 4960
MS21920-25	Clamp	8 Ea (2 ea)	160-Large Fab - Welded Assy-2- B4B	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	5	295	0
160-Large Fab - Welded Assy-2- B4B	MS21920-25	8	103	0

Part Specifications
Specifications could not be found.

Plex 6/17/19 9:00 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS																																				
		Rework Scrap Use-as-is			Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality																														
Date:	Sequence #:	QTY Affected:		MRB (QS1042)																																					
Description Work Order Deviation				Disposition																																					
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY <table><tr><td> Pressure/Forced </td><td> Contamination </td><td> Power Loss/Surge </td><td> Positioned Wrong </td></tr><tr><td> Bending </td><td> Misaligned/off center </td><td> Folio/Program </td><td> Outside Tolerance </td></tr><tr><td> Crushing </td><td> BOM/Route </td><td> Grain Direction </td><td> Drawing </td></tr><tr><td> Cracks </td><td> Broken/Damage/Defect </td><td> Weld </td><td> Finish </td></tr><tr><td> Crimp/Kink/Ripple/Wave/Twist </td><td> Incomplete/Unclear Instructions </td><td> Wrong Stock Pulled </td><td> Part Lost/Missing </td></tr><tr><td> Marks/Chatter </td><td> Drill Holes </td><td> Out of Sequence </td><td> Misread </td></tr><tr><td> Mislabeled </td><td> Fit/Function </td><td> Off-set/Set-up </td><td></td></tr></table> Other/Details:										Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong																																		
				Bending	Misaligned/off center	Folio/Program	Outside Tolerance																																		
Crushing	BOM/Route	Grain Direction	Drawing																																						
Cracks	Broken/Damage/Defect	Weld	Finish																																						
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing																																						
Marks/Chatter	Drill Holes	Out of Sequence	Misread																																						
Mislabeled	Fit/Function	Off-set/Set-up																																							
Completed By				Lead hand / Supervisor				QC / QA Coordinator																																	



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D5623-043

Job Sheet 196583



Part No: D5623-043

Job Qty: 4 pcs

Part Name: 429 - AFT Wearplate - OEM Replacement - LH

DAS
21
9-59

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/17/19

Job Tracking No:

Due Date: 7/19/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D5623 REV.B IPP REV A 18.05.22 NEW ISSUE RQ VERIFIED BY DD IPP REV:B 18.11.26 AS PER
DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	4 pcs		7/19/19	0.17	0.50	Waterjet - Flow		06/19/11/02
120	QC 2	4 pcs		7/19/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		06/19/11/02
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S229128



Part: D5623 - 043

Job No: 196583

Serial No/Batch: S229128

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/11/19

Plex 6/17/19 9:01 AM Dart.lajeunesse.marie

6/17/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

130 QC 8	4 pcs	7/19/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Small Fab - Brake NC - B4B	4 pcs	7/19/19	0.25 0.03	Small Fab - Brake - 1 - B4B	DAS NOV 06 2019 40 9-89
				Small Fab - Brake - 2 - B4B	DAS 36 9-89
				Small Fab - Brake - 3 - B4B	
150 QC 5	4 pcs	7/19/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	a
				QC 5 - 30	
				QC 5 - 40	
160 Large Fab - Welded Assy-2-B4B	4 pcs	7/19/19	0.00 1.00	Large Fab - 1 - B4B	
				Large Fab - 10 - B4B	
				Large Fab - 2 - B4B	mv Nov 11/19
				Large Fab - 3 - B4B	
				Large Fab - 4 - B4B	
				Large Fab - 5 - B4B	
				Large Fab - 6 - B4B	

Plex 6/17/19 9:01 AM Dart.lajeunesse.marie

170 QC 9	4 pcs	7/19/19	0.00 0.00	Large Fab - 7 - B4B	
				Large Fab - 8 - B4B	
				Large Fab - 9 - B4B	
				Large Fab - 11 - B4B (Various)	
				QC 9 - 10	
				QC 9 - 18	
				QC 9 - 24	
				QC 9 - 43	
				QC 9 - 50	CL
				QC 9 - 9	
180 QC 5	4 pcs	7/19/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	CL
				QC 5 - 30	
				QC 5 - 40	
190 Handfinish - 4-1-Assembly- B4B	4 pcs	7/19/19	0.00 0.11	Handfinish - 4 - 1 - B4B	
				Handfinish - 4 - 10 - B4B	
				Handfinish - 4 - 11 - B4B	DAS
				Handfinish - 4 - 12 - B4B	41 NOV 12 2019
				Handfinish - 4 - 13 - B4B	9-89
				Handfinish - 4 - 14 - B4B	
				Handfinish - 4 - 15 - B4B	
				Handfinish - 4 - 2 - B4B	
				Handfinish - 4 - 3 - B4B	
				Handfinish - 4 - 4 - B4B	
				Handfinish - 4 - 5 - B4B	
				Handfinish - 4 - 6 - B4B	
				Handfinish - 4 - 7 - B4B	
				Handfinish - 4 - 8 - B4B	
				Handfinish - 4 - 9 - B4B	
200 QC 3	4 pcs	7/19/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	DAS NOV 13 2019 68 9-89

					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					Packaging 3 - 1 - B4B	
210 Packaging 3-1 - Stock - B4B	4 pcs	7/19/19	0.00 0.00		Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	ST 614
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
220 QC 21 - SA	4 pcs	7/19/19	0.00 0.00		QC 21 - SA - 21 ✓	ST 614
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21

Part Op 110 - 1-Cut D5623-3F as per Dwg D5623 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Form as per dwg)

150 - (QC5- Inspect part completeness to step on W/O)

160 - (Weld per dwg A/R S.S. rod Batch: M138974) -Weld as per dwg. -Index clamp as per dwg note 11

170 - QC9- Inspect visual per QSI004- Fusion Welds)

180 - (QC5- Inspect part completeness to step on W/O)

190 - (Assemble as per dwg) APPLY TEXTURED COATING ON CONCAVE SURFACE ****AS PER NOTE 2,3 AND 4 ****

ON DWG AND QSI BATCH: 5227557

200 - (QC3- Inspect Part Finish)

210 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001

220 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	4.7640 sf (1.191 ea)	110-Waterjet - Flow - 1	5207058
MS21920-25	Clamp	4 Ea (1 ea)	160-Large Fab - Welded Assy-2- B4B	5203212
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	5	295	0
160-Large Fab - Welded Assy-2- B4B	MS21920-25	4	103	0
Part Specifications				
Specifications could not be found.				

Plex 6/17/19 9:01 AM Dart.lajeunesse.marie

DART AEROSPACE LTD		Work Order:	196583
Description: 429 Act wear plate OEM/LH		Part Number:	
Inspection Dwg: D5623-043	Rev: B	Page 1 of 1	

INSPECTION SHEET

Measured by:	<i>ay</i>	Checked by:	<i>9-89</i>	QC Inspector:	
Date:	<i>19/11/02</i>	Date:	<i>NOV 06 2019</i>	Date:	

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Entered: _____ Date: _____
NCR No. _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation				Disposition			
Completed By				Lead hand / Supervisor			
QC / QA Coordinator							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					